

07-18 JEEP WRANGLER JK 10th Anniversary Rear Bumper



CAUTION BEFORE INSTALLING

Before installation - Read and understand all instructions, warnings, cautions, and notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.
E-mail: tech@calliert4x4.com

CALLIERT is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

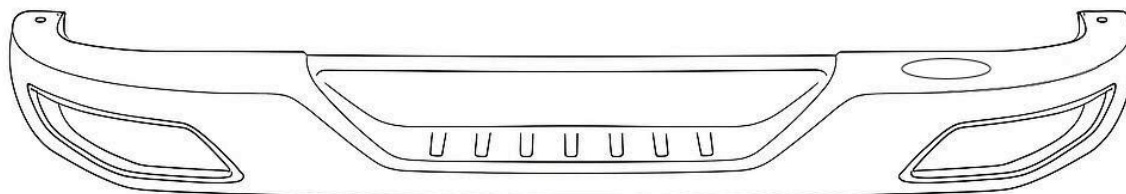
Proper installation of this kit requires knowledge of the factory recommended procedures for removal and installation of original equipment components. We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle.

- **Always wear eye protection when operating power tools.** •

Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

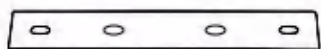
- Name of purchase location
- Bar Code on side of box

INSTALLATION MANUAL



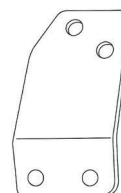
x1

①



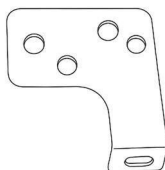
x1

②



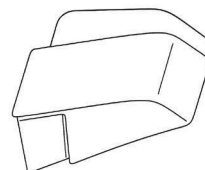
x2

③



x2

④



x2

a.



M10 x 25mm
Button Head Hex Socket Bolt

x10

b.



M8 x 25mm
Button Head Hex Socket Bolt

x6

c.



M12 x 35mm
Cylindrical Head Hex Socket Bolt

x4

d.



M12x 110mm
Hex Head Bolt, Half Threaded

x4

e.



M12
Hex Flange Nut

x4

f.



M10
Hex Flange Nut

x6

g.



M8
Hex Flange Nut

x6

h.



M12x35mmx2mm
Washer

x8

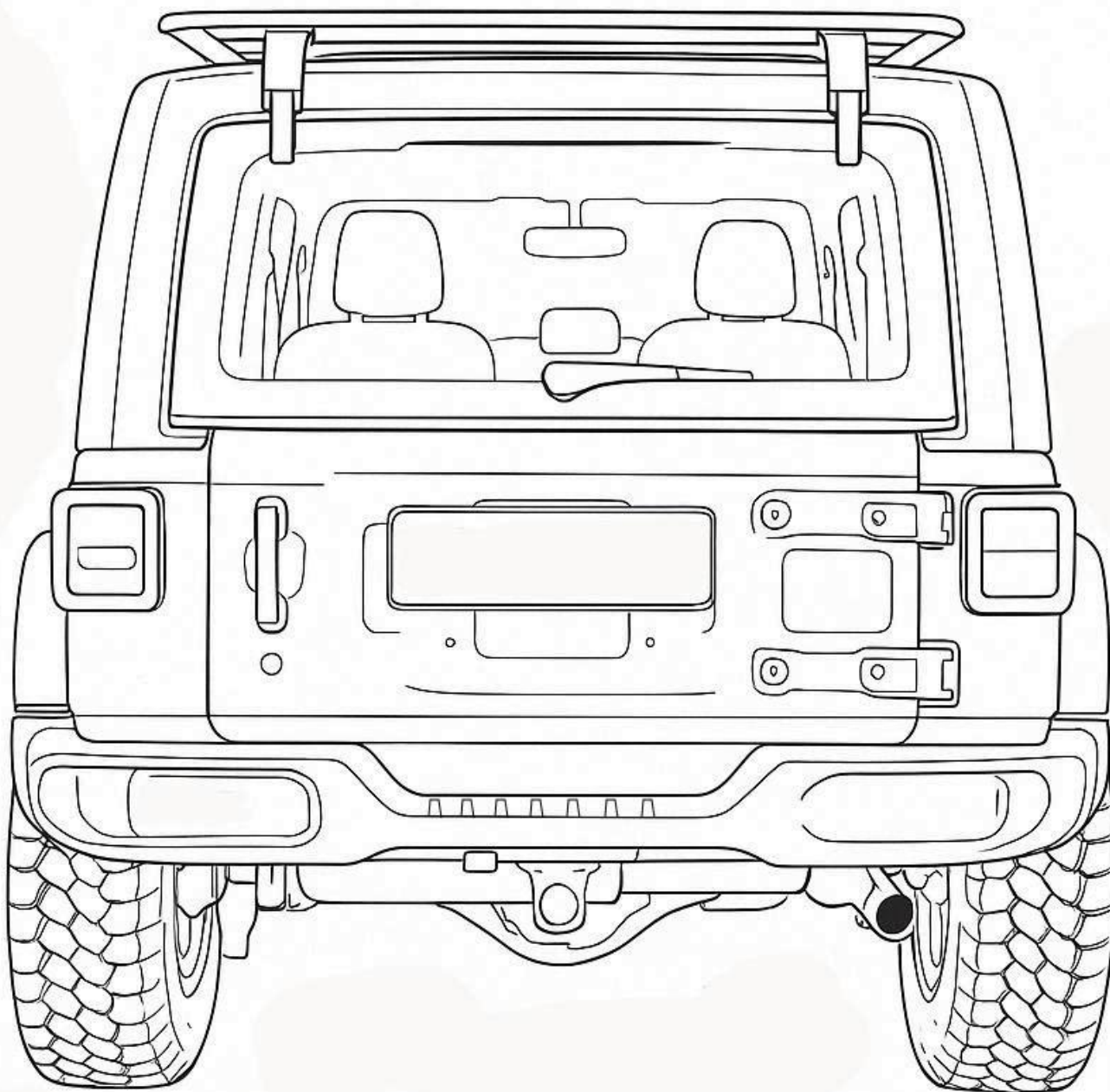
i.



M10x25mmx3mm
washer

x6

INSTALLATION **MANUAL**



INSTALLATION MANUAL



Prepare required parts (④×2, b×6, g×6).
As shown in the diagram, use b and g to connect ④ and bumper.

INSTALLATION MANUAL



Prepare required parts (②×2, a×4, i×4).
As shown in the diagram, use a and i to secure ② to the red circle markings.
(Note: Do not tighten.)

INSTALLATION MANUAL



Prepare required parts (③×2, c×4, e×4, h×4).
As shown in the diagram, use c, e, h to secure ③ to the red circle markings.
(Note: Do not tighten.)



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INSTALLATION MANUAL



Prepare required parts (①×1, d×4, h×4).

As shown in the diagram, insert ①, d, and h in reverse into the red circle markings.



INSTALLATION MANUAL



Align the holes circled on the bumper with d, then install onto the vehicle.

INSTALLATION MANUAL



Prepare required parts (a×2, f×2, i×2).

As shown in the diagram, use a, f, i to connect the bumper and ③ at the red circle markings.

INSTALLATION MANUAL



Prepare required parts (a×4, f×4).

As shown in the diagram, use a and f to connect the bumper and ② at the red circle markings.
(Note: Tighten all screws).

Installation completed.